

Vydyne® R515H BK02

Ascend Performance Materials Operations LLC - Polyamide 66

General Information

Product Description

Vydyne R515H BK02 is a general purpose, 15% glass-filled, heat-stabilized PA66 based resin designed for injection molding applications. R515H BK02 offers improved flow with a black surface finish and maintains the excellent resistance typical of PA66 in chemicals, machine and motor oils, solvents, and gasoline.

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight		
Additive	• Heat Stabilizer	• Lubricant	
Features	• Chemical Resistant • Gasoline Resistant • Good Mold Release • Grease Resistant	• Heat Stabilized • High Flow • High Rigidity • High Strength	• Hydrolysis Resistant • Lubricated • Oil Resistant • Solvent Resistant
Agency Ratings	• ASTM D4066 PA012G15	• ASTM D6779 PA012G15	• SAE J1639 PA1112
Automotive Specifications	• AISIN TO20141124 - P-PA66-GF15-805 • GM GMW3038P-PA66-GF15H	• MAHLE BEHR SD2-435 • STELLANTIS MS-DB-41 CPN3794	
UL File Number	• E70062		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		
Resin ID	• PA66-GF15		

Properties ¹

Physical	Dry	Conditioned	Unit	Test Method
Density	1.24	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow : 73°F, 0.0787 in	1.4	--	%	
Flow : 73°F, 0.0787 in	0.80	--	%	
Water Absorption (24 hr, 73°F)	1.5	--	%	ISO 62
Water Absorption (Equilibrium, 73°F, 50% RH)	2.2	--	%	ISO 62
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (73°F)	957000	580000	psi	ISO 527-1
Tensile Stress (Break, 73°F)	17400	11600	psi	ISO 527-2
Tensile Strain (Break, 73°F)	3.0	13	%	ISO 527-2
Flexural Modulus (73°F)	783000	493000	psi	ISO 178
Flexural Stress (73°F)	25500	12900	psi	ISO 178
Poisson's Ratio (73°F)	0.40	--		ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-40°F	2.6	2.5	ft·lb/in ²	
-22°F	2.6	2.6	ft·lb/in ²	
73°F	2.6	3.1	ft·lb/in ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-40°F	17	18	ft·lb/in ²	
-22°F	16	18	ft·lb/in ²	
73°F	16	30	ft·lb/in ²	
Notched Izod Impact Strength				ISO 180/1A



-40°F	2.4	2.2	ft·lb/in ²	
-22°F	2.4	2.3	ft·lb/in ²	
73°F	2.5	2.8	ft·lb/in ²	
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	496	491	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	455	446	°F	ISO 75-2/A
Melting Temperature	500	--	°F	ISO 11357-3
CLTE - Flow (73 to 131°F, 0.0787 in)	2.1E-5	--	in/in/°F	ISO 11359-2
CLTE - Transverse (73 to 131°F, 0.0787 in)	4.5E-5	--	in/in/°F	ISO 11359-2
RTI Elec				UL 746B
0.030 in	284	--	°F	
0.06 in	284	--	°F	
0.12 in	284	--	°F	
RTI Imp				UL 746B
0.030 in	248	--	°F	
0.06 in	248	--	°F	
0.12 in	248	--	°F	
RTI Str				UL 746B
0.030 in	257	--	°F	
0.06 in	284	--	°F	
0.12 in	284	--	°F	
Electrical	Dry	Conditioned	Unit	Test Method
Electric Strength (0.0394 in)	740	690	V/mil	IEC 60243-1
Arc Resistance (0.118 in)	PLC 6	--		ASTM D495
Comparative Tracking Index (0.118 in)	250 to 399	--	V	IEC 60112
High Amp Arc Ignition (HAI)				UL 746A
0.030 in	PLC 0	--		
0.06 in	PLC 0	--		
0.12 in	PLC 0	--		
High Voltage Arc Tracking Rate (HVTR) (0.118 in)	PLC 1	--		UL 746A
Hot-wire Ignition (HWI)				UL 746A
0.030 in	PLC 4	--		
0.06 in	PLC 3	--		
0.12 in	PLC 4	--		
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
0.030 in	HB	--		
0.06 in	HB	--		
0.12 in	HB	--		
Glow Wire Flammability Index				IEC 60695-2-12
0.030 in	1250	--	°F	
0.06 in	1250	--	°F	
0.12 in	1250	--	°F	
Glow Wire Ignition Temperature				IEC 60695-2-13
0.030 in	1290	--	°F	
0.06 in	1290	--	°F	
0.12 in	1290	--	°F	

Processing Information

Injection	Dry Unit
Drying Temperature	176 °F
Drying Time	4.0 hr
Rear Temperature	536 to 590 °F
Middle Temperature	536 to 590 °F
Front Temperature	536 to 590 °F
Nozzle Temperature	536 to 590 °F
Processing (Melt) Temp	545 to 581 °F
Mold Temperature	149 to 203 °F

